

Garant

Indexable insert for turning DNMG 150604, for medium machining, Grade: HB730-1

**Order data**

Order number	250760 HB730-1
GTIN	4045197941398
Item class	21G

Technical description

Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
Feed f	0.2 - 0.6 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed v_c main application	35 - 230 m/min
Cutting depth a_p	0.5 - 6 mm
Chip breaker	XUM
Main application	UNI
Grade	HB730-1

Coating	Nano-PVD
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning